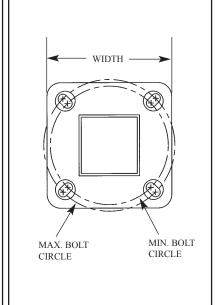
STEEL SQUARE NON TAPERED TOP WIDTH SHAFT LENGTH REINFORCED HAND HOLE BASE WIDTH

STEEL ARM

SEE STEEL ARM SECTION

ANCHOR BASE DATA



STRUCTURAL DESIG

Steel poles are designed for the combined effects of both wind and dead load. The wind load effects have been analyzed with wind velocities ranging from 70 to 120 mph plus a 1.3 gust factor. Due to varying wind effects, height correction factors and drag coefficients have been applied to the entire structure. The dead load effects have been determined by using a final deflected position analysis to account for secondary moments caused by eccentric dead loads.

MATERIALS

All Steel pole shafts are made from a single ply steel sheet. This sheet is formed into a tubular shape with one or more longitudinal welds, no weld splices are permitted. This tubular shape has a cross section which is either round or square and is either tapered or non tapered along its length. Standard taper rates include 0.11 inches per foot for square poles and 0.14 inches per foot for round poles. Materials used for the pole shafts meets the requirements of ASTM A500 Grade-C, ASTM A595 Grade A, or ASTM A-572 GR. 65. Poles which exceed 50 feet in length, are designed as two-piece assemblies. These two-piece assemblies are joined together telescoping the upper female section over the lower male section by a minimum lap distance of 1.5 times the female inside diameter. The longitudinally weld seam on the female section is welded both inside and out to insure 100% weld penetration at the telescoped area. Pole assemblies, which exceed 50 feet in height, are also designed with an internal cable guide and strain relief mechanism, which is typically attached at the mid-height of the pole assembly.

BASE PLAT

The anchor base plate is integrally welded to the bottom pole section of all anchor base assemblies with either a telescopic weld or a full penetration weld with a back up bar. The material used for these plates will conform to either ASTM A36 or ASTM A572

FINISH

Each lighting standard is hot dip galvanized or painted. All paint is applied by either powder coat or wet spray process.

A T I O N MANUFACTURERS OF QUALITY LIGHTING PRODUCTS

ORDERING LOGIC

Square Non-Tapered (Anchor Base)										
		STRUCTURE DATA								
Catalog	Gross Weight (Lbs)	Pole Shaft Data					Base Plate Data			Anchor Bolt Data
Number		Section	Base O.D. (in)	Top O.D. (in)	Wall Thick (in)	Shaft Length (ft)	Bolt Circle Range (in)	Plate O.D. (in)	Plate Thk. (in)	Dia x Lgth x Hk
SL-SNSP-10-40-E2-AB	79	Base	4.0	4.0	.1196	10	8-9.5	9.00	.75	.75 x 30 x 3
SL-SNSP-12-40-E2-AB	92	Base	4.0	4.0	.1196	12	8-9.5	9.00	.75	.75 x 30 x 3
SL-SNSP-14-40-E2-AB	105	Base	4.0	4.0	.1196	14	8-9.5	9.00	.75	.75 x 30 x 3
SL-SNSP-15-40-E2-AB	112	Base	4.0	4.0	.1196	15	8-9.5	9.00	.75	.75 x 30 x 3
SL-SNSP-16-40-E2-AB	118	Base	4.0	4.0	.1196	16	8-9.5	9.00	.75	.75 x 30 x 3
SL-SNSP-18-40-E2-AB	131	Base	4.0	4.0	.1196	18	8-9.5	9.00	.75	.75 x 30 x 3
SL-SNSP-20-40-E2-AB	144	Base	4.0	4.0	.1196	20	8-9.5	9.00	.75	.75 x 30 x 3
SL-SNSP-20-40-V2-AB	215	Base	4.0	4.0	.1875	20	8-9.5	9.00	1.00	.75 x 30 x 3
SL-SNSP-20-50-E2-AB	195	Base	5.0	5.0	.1196	20	10-12	11.50	1.00	.75 x 30 x 3
SL-SNSP-20-50-V2-AB	285	Base	5.0	5.0	.1875	20	10-12	11.50	1.00	.75 x 30 x 3
SL-SNSP-25-40-E2-AB	182	Base	4.0	4.0	.1196	25	8-9.5	9.00	1.00	.75 x 30 x 3
SL-SNSP-25-40-V2-AB	270	Base	4.0	4.0	.1875	25	8-9.5	9.00	1.00	.75 x 30 x 3
SL-SNSP-25-50-E2-AB	236	Base	5.0	5.0	.1196	25	10-12	11.50	1.00	.75 x 30 x 3
SL-SNSP-25-50-V2-AB	349	Base	5.0	5.0	.1875	25	10-12	11.50	1.00	.75 x 30 x 3
SL-SNSP-30-40-V2-AB	320	Base	4.0	4.0	.1875	30	8-9.5	9.00	1.00	.75 x 30 x 3
SL-SNSP-30-50-E2-AB	277	Base	5.0	5.0	.1196	30	10-12	11.50	1.00	.75 x 30 x 3
SL-SNSP-30-50-V2-AB	308	Base	5.0	5.0	.1875	30	10-12	11.50	1.00	1 x 36 x 4
SL-SNSP-30-60-V2-AB	494	Base	6.0	6.0	.1875	30	11-13	12.50	1.00	1 x 36 x 4
SL-SNSP-30-70-H2-AB	839	Base	7.0	7.0	.2500	30	13.5-15.5	15.50	1.00	1.25 X 42 X 6
SL-SNSP-30-80-H2-AB	960	Base	8.0	8.0	.2500	30	14.5-16.5	16.50	1.00	1.25 X 42 X 6
SL-SNSP-35-50-V2-AB	481	Base	5.0	5.0	.1875	35	10-12	12.50	1.00	1 x 36 x 4
SL-SNSP-35-60-V2-AB	570	Base	6.0	6.0	.1875	35	11-13	12.50	1.00	1 x 36 x 4
SL-SNSP-35-70-V2-AB	683	Base	7.0	7.0	.1875	35	13.5-15.5	15.50	1.00	1 x 36 x 4
SL-SNSP-35-70-H2-AB	970	Base	7.0	7.0	.2500	35	13.5-15.5	15.50	1.00	1.25 X 42 X 6
SL-SNSP-35-80-H2-AB	1110	Base	8.0	8.0	.2500	35	14.5-16.5	16.50	1.00	1.25 X 42 X 6
SL-SNSP-40-60-V2-AB	646	Base	6.0	6.0	.1875	40	11-13	12.50	1.00	1 x 36 x 4
SL-SNSP-40-70-V2-AB	772	Base	7.0	7.0	.1875	40	13.5-15.5	15.50	1.00	1 x 36 x 4
SL-SNSP-40-70-H2-AB	1100	Base	7.0	7.0	.2500	40	13.5-15.5	15.50	1.00	1.25 X 42 X 6
SL-SNSP-40-80-H2-AB	1260	Base	8.0	8.0	.2500	40	14.5-16.5	16.50	1.00	1.25 X 42 X 6

C O R P O R A T I O N MANUFACTURERS OF QUALITY LIGHTING PRODUCTS